

DAFTAR ISI

| | |
|------------------------------------------|-------|
| Judul | i |
| Lembar Pengesahan | ii |
| Lembar Keaslian Tugas Akhir | iii |
| Motto | iv |
| Abstrak | v |
| Abstract | vi |
| Kata Pengantar | vii |
| Daftar Isi | ix |
| Daftar Gambar | xiii |
| Daftar Tabel | xvii |
| Daftar Lampiran | xviii |
| Bab I Pendahuluan | 1 |
| 1.1 Latar Belakang | 1 |
| 1.2 Alasan Pemilihan Judul | 1 |
| 1.3 Rumusan Masalah | 2 |
| 1.4 Tujuan Penelitian | 2 |
| 1.5 Manfaat Penelitian | 3 |
| 1.6 Batasan Masalah | 3 |
| 1.7 Sistematika Penulisan | 3 |
| 1.8 Roadmap Penelitian | 4 |

| | |
|---------------------------------------------------------|----------|
| Bab II Tinjauan Pustaka Dan Landasan Teori | 6 |
| 2.1 Kontrol Proses | 6 |
| 2.1.1 Karakteristik Pengontrolan | 6 |
| 2.1.2 Kontroller dan Kerangka Kontrol | 7 |
| 2.1.3 Sinyal Instrument | 8 |
| 2.2.4 Pengkonversi Sinyal | 8 |
| 2.2 HMI (Human Machine Interface) | 9 |
| 2.2.1 Fungsi HMI | 10 |
| 2.3 PLC (Programable Logic Controller) | 13 |
| 2.4 Langkah-Langkah Pemrograman PLC..... | 17 |
| 2.5 Sistem Pemrograman PLC | 17 |
| 2.6 Diagram Ladder | 18 |
| 2.6.1 Kontak NO/NC | 18 |
| 2.6.2 Output | 18 |
| 2.6.3 Output Relay | 19 |
| 2.6.4 Differensial Up..... | 19 |
| 2.6.5 Differensial Down | 19 |
| 2.6.6 On Delay Relay | 19 |
| 2.6.7 Off Delay Relay | 20 |
| 2.6.8 Counter | 20 |
| 2.6.9 Set Reset | 20 |
| 2.6.10 Master Relay | 21 |

| | |
|-----------------------------------------------------|-----------|
| 2.6.11 Fungsi END | 21 |
| 2.7 Sensor Proximity | 21 |
| 2.8 Limit Switch | 22 |
| 2.9 Motor DC | 23 |
| 2.10 Selenoid Valve | 24 |
| 2.11 Tinjauan Pustaka | 25 |
| Bab III Metoda Dan Proses Penyelesaian | 27 |
| 3.1 Tempat Perancangan | 27 |
| 3.2 Metode Penyelesaian Masalah | 27 |
| 3.3 Blok Diagram Dan Flowchart | 28 |
| 3.4 Alat Dan Bahan | 32 |
| 3.4.1 Alat | 32 |
| 3.4.2 Bahan | 32 |
| 3.5 Prinsip Kerja | 32 |
| 3.6 Perancangan Program PLC | 33 |
| 3.6.1 Program Power | 33 |
| 3.6.2 Program Konveyer | 40 |
| 3.6.3 Program Filling | 44 |
| 3.6.4 Program Analog Input | 47 |
| 3.6.5 Program Simulasi Galon | 50 |
| 3.6.6 Proses Compile | 51 |
| 3.7 Perancangan HMI | 53 |

| | |
|---------------------------------------------------------|-----------|
| 3.7.1 Identifikasi Komponen dan Tagging HMI..... | 53 |
| 3.7.2 Desain HMI Sistem Otomasi | 55 |
| BAB IV Hasil Dan Pembahasan | 61 |
| 4.1 Pengujian Ladder Program dan HMI | 61 |
| 4.1.1 Pengujian Program Power | 61 |
| 4.1.2 Pengujian Program Konveyer | 65 |
| 4.1.3 Pengujian Program Filling | 68 |
| 4.1.4 Pengujian Program Analog Input | 69 |
| 4.1.5 Pengujian Program Simulasi Galon | 70 |
| 4.2 Data Hasil Pengujian Proses Pengisian | 72 |
| 4.3 Analisa Data Hasil Pengujian Proses Pengisian | 72 |
| 4.4 Hasil Analisa Data | 77 |
| BAB V Kesimpulan Dan Saran | 78 |
| 5.1 Kesimpulan | 78 |
| 5.2 Saran | 78 |
| Daftar Pustaka | 79 |
| Lampiran | 80 |

